INSTALLATION INSTRUCTIONS

CV Axle Inboard Joint Circlip



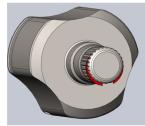
ATTN: PROPER POSITIONING OF CIRCLIP IS RECOMMENDED WHEN INSTALLING A CV AXLE. IMPROPER INSTALLATION OF CIRCLIP CAN CAUSE DAMAGE TO RELATED VEHICLE AND ANY RELATED COMPONENTS.

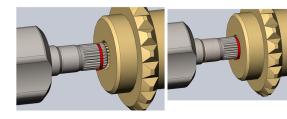












- 1. Remove axle from packaging. Compare to the original axle to confirm it is the correct part.
- 2. Locate the included circlip on axle splines.
- 3. It is important the open mouth on circlip is facing downwards as circlip will not engage if the open mouth is upwards.
- 4. Once the circlip mouth is positioned downwards, slide the IBJ stem into the differential.
 - *It is recommended that you apply a small amount of grease on the inner splines to ease installation.
- 5. Carefully insert the inboard joint splines into differential. You will notice the oriented angular contact between the IBJ circlip and the differential.
- 6. Maintain the oriented angular contact and with slight force slide the IBJ completely into the differential. You will notice a click noise as the circlip engages.

IMPROPER POSITION OF CIRCLIP

